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JULY, 1938

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AVIATION

The World's Aviation Magazine



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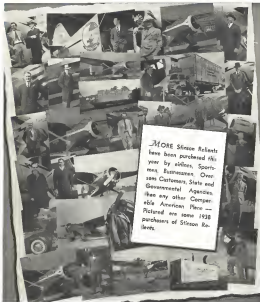
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AVIATION

July, 1939

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GRUMMAN AIRCRAFT ENGINEERING CORPORATION
Bethpage Long Island New York



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July 1998

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Students Operate Air Transport Line —



1980. *Journal of Wildlife Management* 44: 1009-1014.



THE INVESTIGATION OFFICE says that it is examining the weather data in making out the flight plan.



WILLIAM D. MOOREHEAD FORMER
member of the Navy was among students
at that school



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Students in the Professional Flight and Executive Course and Avionics Operations and Executive Course actually operate a scheduled air transport line as part of their training at Fort R. Flights are made by day, by night, and by instrument, between Fort R. Airport and Indianapolis. All regular airline positions are assigned to class members, each student taking each position during the project. Every Professional Flight and Executive student serves as first flight officer on three trips—by day, by night, and by instrument.

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[illegible]

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East Mt. Loos, Illinois Section AV-7

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July 2000

Up and Down the ON TEXACO!

CONTINENTAL AIR LINES, INC.



HARBOR AIRCRAFT DIVISION, COLORADO

April 28, 1938

The Texas Company,
135 East 42nd Street,
New York, N. Y.

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Sincerely,
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Vice President

225c



These aircraft built without regard
to engine or fuel requirements.
Larger than and more, streamlined
and faster than any other.

TEXACO Aviation

AVIATION
DIV. 1938

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CONTINENTAL DIVIDE...

CONTINENTAL AIR LINES



Lockheed "12" equipped with P.W. Wasp
Jr. 50 Engines, in front of Continental Air
Lines Hangar at El Paso

(Left) Mechanic tuning up Continental
Air Lines ship preparatory to a flight be-
tween Denver and El Paso.



FUELS & LUBRICANTS

AVIATION
DIV. 1938

7

HELPING GOOD MECHANICS DO BETTER WORK



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These distances condition the cost of aluminum alloys used for aircraft structures.

Aluminum ore from widely separated localities must first be refined. To do this, carloads of it must be brought to the place where other necessary materials are convenient. From the refining comes alumina (a white, powdery oxide of aluminum), still a long way from being metal.



To get metal from this powder requires enormous amounts of cheap electricity. Again carloads travel, to where great

forces run steep, to where we must build dams, reservoirs and powerhouses, far from industrial centers, where there is little demand for power.



Melvin Albrecht, peering slowly, passed by passed, from a collection pit at Moscow, New York, may already have journeyed 5,000 miles to begin the stages of alloying and forming into useful shapes. All this transportation is necessary to make aluminum conveniently.

Today capacity is being increased to ease for expanding needs of many industries, air.



fuel for use. The investment needed per ton produced is many times greater for aluminum than for other metals. Yet it is one of the, the price of aluminum is low. ALUMINUM COMPANY OF AMERICA, 1112 Gulf Bldg., Pittsburgh, Pa.

ALUMINUM COMPANY OF AMERICA

AVIATION

July, 1947

...THE METALS THAT
LIGHTEN YOUR TRAIN...



...WILL ALSO **LIGHTEN YOUR PLANE**

● Pictured above is the new "Sea Bird," but stainless steel planes aren't built for passenger purposes. ● Following the lead of railroad coach builders, *Flashwing*, Inc., the manufacturer, has adapted the non-corrosive Chromium-Nickel steel largely because of its high strength-weight ratio. As a result, the airplane is considerably lighter in weight than any other plane of comparable size. ● *Flashwing's* engineers experimented for several years with stainless 18-8 steel and finally decided that it offered the best structural efficiency. ● In addition to employing stainless steel for the hull, control and fuselage and wing members, alloy steels of lower Nickel content are used for the highly stressed parts of the Jacobs radial engine which powers this aircraft. ● Not only do the Nickel-Alloy Steels help to reduce weight to a minimum, but because of their superior toughness they increase the reliability of equipment with resulting low cost of upkeep. Consultation on problems involving the use of alloys containing Nickel is invited.

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ALLOY STEELS**

THE INTERNATIONAL NICKEL COMPANY, INC., 67 WALL ST., NEW YORK, N.Y.

AVIATION
JULY 1938
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THE
GUSTY AMERICAN
AERONAUTICAL MAGAZINE

AVIATION

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Stella F. Bell
Vice President

Paul Jackson
Editor

Stella F. Bell
Managing Editor

Daniel Bayne
Associate Editor

Donald G. Fish
Editor

Charles F. McBratney
Public Case

Paul Weiss
Washington Bureau

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James H. Miller, Jr.
President
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Secretary

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Editorial: 1201 North Dearborn, Chicago, Ill. 60610.
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Maneuver Air From Ryan A-14

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San Diego • EST. 1925



Flashes

From the Skyways
of the World

✱ THE WIND of June 16 was a heavy one on the West Coast, what with hot flights in the air on both the Boeing 314 and the Douglas DC-4. Our West Coast editor had to do what he could to be in two or three places at once, places that were as much as 1,200 miles apart. What follows is our report from that time in from his logbook. Elsewhere in the issue will be found his description of the way he ships

✱ WHEN ANYBODY SAYS we couldn't have had all of you with us the past few days, during which we've developed a lovely new around the world while watching the race at Oakland, the Boeing Atlantic Clipper tells her first days on Puget Sound, and the Douglas DC-4 test trip at Santa Monica.

✱ TRIPS WE'VE TAKEN were at Seattle where the country extended to us by the T. S. Coast Guard. Those of Lloyd Stern's major light patrol boats around were met around all week, and one of us got dunked in Puget Sound. But plenty of Puget Sound came up over the bow and went to down on some of the big runs we made trying to meet the Clipper. One starting on toward the Coast Guard and had to scold at our way down across Puget Sound in a calm period by a two log, followed that gradually every few minutes, and almost arrived in sight on the middle of another.

✱ TRIP BY EDIE ALLEN SAYS THE CLIPPER is far more than we

know at a little shore town called Edmonds for lunch. Two Samuels and the only lunch stand at town was covered over by a lone lovely little

What's In This Issue

The month of June was filled with events of major importance for U. S. aviation. The legend arose out of Washington near the first passage of the consolidated Lee McCaskey hills, of which some details are given in the AVIATION NEWS on page 12. . . . Our big story continued the first flight of the Glens of 1925 the Boeing 314 and the Douglas DC-4. Complete descriptions of these airplanes are given on pages 22 and 23. . . . What with news and rumors of war the residents of almost everywhere is of considerable interest these days. Mr. E. L. Allen has captured together many interesting scenes on the subject. The first of new military appears on page 24 of this issue. . . . The aviation editor's name have made more probable progress in this type of operation. For instance, E. L. Allen has been in other to shape is told on page 24. . . . A serious story of how the most popular news story has a small local historical of a small about happen on page 24. . . . Full technical progress was in the immediate view. The first description of the Douglas DC-4 hydraulic system is in this issue on page 22. . . . Beyond the two big days the Flying Equipment Department includes an interesting new magazine, the Spenser Series, the Spencer described from a book, presented historically and a discussion of a new type aircraft engine designed by Spencer Allen.

body who was 800 meters about the Clipper and 500 meters in a system, when the legend was seen from the Clipper expedition. She was only the proprietor's daughter and she did simply by it. Then there was the moon rose when Rosamund Harrod Woodfield told the news from the DeLuxe Hotelkeeper for lunch between Clipper tests, and to spend the service he told the help we were the Clipper crew. So all the parties make a road for photographs on sight.

✱ ERIC ARONSON, chief weights engineer for Boeing, is passing out the report—because of the weight of his body. The July, Boeing's 314, came through her flight system to show as several weight that was within fifty pounds of the design weight and, before it or that, was fifty pounds under the design weight. Anderson is leaving up under the construction with becoming industry.

✱ NEW WE TWO LOT of modern reminds the DC-4 first flight. It was as common that the world in June 7th, and promptly as 4-15 June 7th the first. Most famous first trip we've ever witnessed—partly because we witnessed—partly because of the take off at the head of the runway, for parties passengers. Members of the first flight crew: Carl Conner Douglas, vice president in charge of Sales, John C. C. Douglas, chief test pilot, captain, Al Reed, flight engineer, Jack Grant, chief mechanic, and Sam Reed, chief electrician.



Highest quality ever offered... sold at leading airports displaying this new sign... backed by the oil industry's leader.

• A background linked with the whole history of the aviation industry... products used in use by countless pilots for record-breaking flights and every-day, heavy-duty service... this combination makes possible the introduction of a line which merits the name Esso. Never before were aviators offered such high quality as is now found at airports displaying the red, white and blue, winged Esso sign.

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AVIATION
July 1950
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■ So many souls were interested in the DC-4 not just for the Douglas victory phone system was thrown out of commission. The pilot has a phone system equivalent to that of a town of ten thousand population, but according to A. W. Roebuck the calls piled up until the faces blew. To cure the phone load they had an extra operator, and all whom spent their time telling people when the DC-4 would fly.

■ CLOSER ON THE CLOVER FIELD runway became almost monotonous. They lined every foot of the field boundary. It was probably the most publicly staged of all first flights in date. But how you can't hold a thing three or four miles away in a corner field. After was able to find the Boeing Clipper away from the madding crowd, and even pretty well away from the feet of yachts and pleasure boats that hung on the flanks, below the 314 up on the top, but Carl Cover had to do his stall with the DC-4 right in front of a highly critical audience. There were about as many camera lenses trained on the scene as there were human eyes. The Santa Monica police had loud speakers mounted on their cars to help down the crowds and to keep off potential stampedes.

■ AN INTERESTING STORY on the DC-4 which we somehow missed told

■ We thought the most dangerous part of the DC-4 was when the high-wing holders that the crew had to climb to get in the cabin and cockpit. For legs the cabin door is only ten feet above the ground, but it took the twenty or thirty

■ THE DC-4 was not with a gross weight of 33,000 lb., compared with her bare weight of 13,000 lb. "I'm equipped alone weighed 2,500 lb. What an airplane! It requires four men a half hour of instruments, and perhaps just to find out what is happening aboard! But what was happening looked pretty good to me. After the two off Cover brought the DC-4 back over the field with her wheels locked on and she was a pretty sight. We'd say truly impressive. She could Santa Monica and Los Angeles several times, recovered by a huge lot of DC-3s, Boeing 297s, Junk Ju-52s, etc. Most of the runway planes carried dozens of photographers to capture the moment for posterity. This day, Cover made a landing at Los Angeles Airport, where the ship will be based for tests. First time down he didn't touch the brakes and



took off again immediately. Next landing he wobbled on the brakes and stopped just, which means short in any language. Then he made a take-off in one smooth. After several landings at Los Angeles Airport the crew wheeled up to the last, narrowest produced an enormous ladder, and they all climbed safely down and went home, in supper.

■ AN INTERESTING STORY on the DC-4 which we somehow missed told

after seeing her on the runway, is that her flight was a combination of full trailing edge type on the wing panels, and right flap across the entire section. Looks like a logical set-up, and we suppose the wing trailing edge flaps can be dropped to meet take-off. Though the way she took off at Los Angeles Airport indicates that no one need worry too much about developing super supports for big planes yet awhile. It's our guess that the DC-4 could get in and out of every a non-passenger air route patch if occasion ever required.

■ ONE OF THOSE RECENT "how can't happen" accidents between an automobile and an airplane, resulted in a judgment of \$25,000 for Ray Dugan, pilot, against William Van Gundy, seated driver of the automobile which rolled over. Dugan's plane on the runway of Clover Field airport, Santa Monica, Jan. 10, 1950, just as Dugan was landing. An elderly man, 82-90 was seated in the Pacific Flying Service for damages to the plane caused by the automobile.



"They're not on the ground and they're not on the ground!"

AVIATION
July 1950
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WHEELS DOWN...THEN *Landing Impact!*

Once the wheels are down, *Landing Impact* becomes the prime concern—that the airplane may be set down with maximum impact. There is no free tribute to a pilot's skill and a plane's equipment that the pilot should have leading to no perceptible impact—no rebound.

Bendix Products Inc. Shock Struts play the important part in this phase of landing. By virtue of distinctive design features, they permit shockless landing in the three-point, level or very intermediate attitude, with full load or nearly empty. Resilient developed by the high vertical velocities, sometimes encountered in emergency landings, is absorbed with maximum efficiency. Continuous laboratory "drop-testing" enables Bendix engineers to stress and weaken the most desirable balance of shock-absorbing characteristics between normal and emergency operating conditions.

We earnestly urge you to accord us the privilege of studying your landing-gear problems and advising you.

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By
**ROBERT
OSBORN**

AS NEWS REPORTERS tell us that America, the picturesque part in the midst of Cortina is now being developed into a powerful airplane base. If we have been keeping count correctly that means that there is now only one stand in the Blackheath which has not been bombed and made



into some kind of a military base. However, work is expected to start on that last stand as soon as enough mail can be dropped up to bring it above water at high tide.

AS BLACK ISLAND'S NEWS BRINGS further evidence that war preparations continue at top speed in all European nations, in spite of the published predictions of foreign affairs experts that there will be no war for years. We hope that this country will continue to build up its own defenses and we'd suggest for adoption in our national slogan the one made famous by Al Capone—"We don't want no trouble."

AS "AMERICAN REPORTERS" ACTED UPON—The following WPA airport and making projects were acted upon: Boston, Ala.—Airdrome, was awarded on a supplemental project call for \$5,362 Federal funds for the construction of a golf course at the municipal airport under Governor Bailey.

There is a really useful WPA project at New's working which means to provide the boys with more good time for around an airport than a golf course. In the late 1920's a golf course was built adjacent to the old Cortina Field, now Roosevelt Field, on Long Island. The course was in the direction of the prevailing wind and was at the end of the short runway, so unfortunately for the smooth banking of the members most of the take-offs were right over their heads as an obstacle of some ten feet. Nearly all of the crash-ups, of which there were many in those days, ended up on the course, generally missing up a putting green or a bit of shrubbery. Also the parkway instructor had a tendency to go in how many of his students he could land on the course during his Sunday exhibition of group jumping.

Finally one day a flying station burst up his just-purchased, \$150, loaded and second-hand "Jerry" coming in the middle of the course. The crash manager of the country then worked over to the country road and observed a court order concerning say-out from emergency and needed at

place used the damage was paid for. He saved this order under the nose of the field officials causing much amusement, as he did not know that the damaged student had walked



across the field, told his beloved and begged, and James away in his car having decided that he wasn't out for flying after all.

AS STANDING BY JEROME reminds us that the intrepid Aviator was in action for the day, and as he was finishing one short cigar, remarked that he read where the new Mary Dingle was going to have a safety system of belts to wear against under stress in any part of the structure. He was wondering if something like that could have been the cause of the staying in his car he moved frequently while flying his Jerry just before the Department of Commerce finally can demand it for help.

AS AUNT STANDING BY IN THE PARACHUTE JOURNAL we have often overheard people in the cockpit at air shows wondering what becomes of them if they survive the points of their performance and decide to return. We can report on one of these—the man who did the jumping at Cortina Field around 1925-26. Well—then he was a business at the airport. Later and on weekends he made jumps at the field for whoever collection could be obtained from the crowd. He said he was a member of a parachute club in the wing with any piece of extra clothes he could find flying around the house, and he would jump in any weather short of a hurricane. He bravely tried to advise a little more care and protection but were never able to make any impression on him. He was killed once during that session after a while and later we saw him working in an airplane plant in St. Louis. Then we lost track of him until we found him working at a machine at a small airplane base in Miami. We told him if he was still making his jumps and he answered, "I should say not! Don't even fly much any more and I got scared sick whenever I think of the traps I used to do."



ATLANTA, Ga.

Flight school at El Centro

A LAW AT LAST

THEY COME AND the shadow has died. The dust is beginning to settle again on Capitol Hill. And departing, the 75th Congress has left behind it at least one very definite footprint in the sands of time, the Civil Aeronautics Act of 1938.

Congress has done its job. It took some truly heroic work on the part of the industry to fan the sparks and keep the flame of latest alive in congressional circles that were swamped with wages-and-hours and re-organization problems (and were already thinking ahead toward November elections). Finally, however, the bill was passed, amended in conference, approved and sent to the White House for signature.

The next move is the President's. As we write, no announcement of appointments to the Authority has been forthcoming, although something may pop at any moment. We can only repeat the pious hope expressed so often before in these pages, that some consideration be given to the aeronautical competence of the men selected to serve on the C.A.A. We can only remind the administration again that here is no spot to pay off old political indebtedness, nor to carry out political favor. How well the White House recognizes the importance of aviation to America will be indicated by the caliber of the men appointed to the key positions in the new Authority.

Now, what are we, as an industry going to do about the new law? We asked for it,—now we've got it and we are going to have to live with it for some time to come.

We believe that it is a good law. It undoubtedly cannot track quite that well here to be smoothed out by interpretation as time goes on, but fundamentally it provides the most solid working platform for aviation that we have ever had. And no industry group can honestly say that its problems were overlooked in the drafting, or that unworkable features were crammed down its gullet. Certainly everyone who had anything to say was given ample opportunity to sound off and let his ideas be heard. Few bills have been drafted and refracted as many times in preparation to satisfy the wishes of minority interests. The industry actually wrote its own fate.

Only one unstable course is open. The Civil Aeronautics Act has given aviation the most powerful tool we have ever had for sound and rapid progress on all fronts. The government has gone well over half way in the matter and might rightfully resent any claim from now on that it was standing in the way of progress. Definitely, the ball has been passed back to the aviation industry,—and on its own terms,—and it is up to us to carry it on a long steady march down the field. But if we fumble it, or make away off-side plays, Lord help us! Government may well be justified in searching the ball away again and in imposing penalties that would be far from our liking.

At the start we may not like this or that detail as it comes to be interpreted by the Commission. We may not like this or that member of the Commission. But it certainly makes good sense for every individual and company in the business to cooperate with the Authority to the fullest possible extent. Now that we have some assurance of stability, we can set to work to make definite plans for the future. The industry has an opportunity here that it has never had before. If we waste it like here we will have no one but ourselves to blame.

PROGRESS, OR SOMETHING!

RECENTLY ALL GATHERED at notes, Tuesday, June 7th was a Red Letter Day in U.S. aviation circles. Within a few hours the two biggest commercial aircraft yet built in America took to the air on maiden flights. Elsewhere in this issue will be found accounts of these outstanding events, and descriptions of the two machines.

We live in a fast moving age. We pause to take a pair of articles in Douglas and to hoot for the success of the two ships, but we can't pause too long. Presently on the heels of the news note of the first take-offs come announcements of much bigger ships to come, of a Navy project for a \$3,000,000 patrol boat, an Army tender of 250 feet span, and to mention a Pan American specification (long since written) for a 300,000 pound commercial craft. The population may gaze at DC-4s and Atlantic Clippers, but we must look upon them not as obstacles, but only as interesting and highly important steps toward the eternal march of the world airways of the not-too-distant future.



GIANTS OF 1938



Douglas DC-4

Behemoth of intercity gear as America's largest commercial land plane being watched with interest everywhere.

plane performance figures, but it is safe to assume that they will come up to or exceed the specifications originally drawn up.

But the first four engine plane by any means, not the largest plane in aviation history by any means, the DC-4 may well prove to be the most significant commercial plane to date. As for similar predecessors, the DC-3, DC-3A, and DC-3B have quickened the pace and broadened the scope of world travel, so the DC-4 may well be expected to open new miles for air travel everywhere. Faster, safer, more economical transportation is the aim of the multitude of engineers and craftsmen who have combined their talents in the design and construction of the DC-4. And because the great Douglas engineering has been founded on and built on, a tradition of success, the eyes of the aviation world are turned, this month in Seattle, Wash. We all await with interest reports of official performance figures following factory flight tests.

All greater significance than the size and speed of the DC-4 are the new

(Turn to page 30)



Boeing 314

Largest American-built flying boat designed to carry 35-500 lb. payload for 2,400 miles at 130 m.p.h. Test flown in Puget Sound.



Americans Pan American Airline has successfully pioneered both the Atlantic and the Pacific air routes with flying boats that seemed huge at the time of their introduction. It has been known ever since that they would have to move into a much larger class than the original Clippers to handle reasonable payloads over extremely long ranges. This new 41 ton Boeing designed herein is another step in the direction of the really large ships of the not too distant future. It is an extremely interesting and important project as it pushes the boundaries of airplane size beyond anything heretofore known in American aviation.

The 314 is an impressive airplane from every angle, large, well appointed, rugged. It is a business like airplane, not only for the steady way in which it rides the waves at rest, or while taxiing, but in the conviction of the marshall mechanism and crew



function which survived and stood its reputation.

In structure, the design goes back to the famous Blomfield, with its two-part cantilever wing and monocoque fuselage. In aerodynamic design the 314 uses the same wing, which has proved successful in the greatest

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Vice-President Carl Owen built 1948-49 for DC-4 for the first time.



APRIL 1938



Big ship. Side view. Forward T. Allen's flying plane after the first flight (below)

11.17.38

AIRCRAFT ARMAMENT

AN ATTACK AND AIR DEFENSE have developed into a race to reach the most modern as that between the engine, glass manufacturer and the heavy gun manufacturer. When the present situation is examined, the inadequate defensive armament of the new pursuit planes comes prominently to the fore. It has become generally accepted almost that light and pursuit planes are almost useless unless they are equipped with a heavy complement of armament, since the manner in which the airplane executes a defensive or offensive operation depends upon the character of its armament installation. The high speeds of modern aircraft will limit an air encounter to but a few seconds duration and it is necessary to have weapons which can be effectively utilized every fraction of a second that the planes are in contact. The guns that count are those that can be brought into quick action with decisive damage to the enemy. Therefore, for use and placement of the armament in the dividing instant and cut the total number of guns that the airplane may carry.

It follows, that the increasingly wide adoption of the machine, or shell firing aerial gun, by European powers is a perfectly logical move since machine gun cannons of 25 mm and above fire explosive shells which exert even at the range of a modern plane are fairly conclusive (Fig. 1 and 2). Comparison between the various guns and the various lengths of the following types. At close range 100 to 400 yds, the 30 caliber gun firing at a rate of 1500 rps a gun has good effect but at longer ranges the superiority of the 30 caliber falls sharply fairly rapidly. For ranges up to 500 feet, the 30 caliber bullet has a flatter path but only has a rate of fire of 275 rps per min. It has been maintained that a single plane

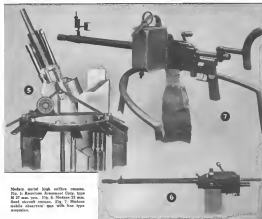
The first of two articles dealing with offensive and defensive weapons for modern aircraft. This article deals with the guns themselves, the second with installations.

Part I

fighter carrying 8 high speed machine guns can discharge a greater number of projectiles in a given period of time than a cannon. While this is true, the destructive effect of the machine gun bullets is small compared with that of the cannon. Modern aerial weapons are capable of being reloaded with rifle bullets without being destroyed or even being excluded from the combat. Moreover, the high speeds make accurate placement of fire even more difficult than ever before.

During the World War, a bomber gunner or pursuit pilot had time to aim his gun or airplane to his ad-

versary and follow him in his flight during the period of attack. At speeds of 260 or 325 m.p.h. it is quite impossible for the gunner to leave out the necessary corrections for wind, air etc. and aim his gun during the short period of time that the encounter takes place. Other points out here when two airplanes fly at 310 m.p.h. gun each other at close range, firing 400 rps per min, the bullets are spaced approximately 150 feet apart. If the vulnerable length of the airplane is 20 feet, the bullets miss their mark by 1/40 of a second—a miss as good as a hole. The necessity of



Modern aerial high caliber cannon. Fig. 5. Hispano-Suiza 23 mm. Fig. 6. Hispano 23 mm. Box type magazine. Fig. 7. Hispano machine gun with box type magazine.

By Horace J. Alter

having an explosive shell which will have a destructive effect when placed in the vicinity of the plane, without using a direct hit is hence out by the above example.

The airplane cannon was first used experimentally during 1917-1918 when it was applied as a fixed installation to the motor, firing through a hollow propeller shaft. The efficiency of this arrangement at high speed is questionable. Since only one gun can be incorporated in such arrangement a sufficient concentration of fire cannot be produced. If the bomber or attack airplane is equipped with a similar gun, flexibility is needed, a large range of fire (of explosive shells) can be laid by its gunner, through which the pursuing plane moves advantage. The pursuing airplane is at a distinct dis-

advantage in a maneuver of this type. A number of radial engines, single motor fighters of European manufacture carry cannons at such wing which offers a fixed installation. The new P-26, the P-27, the P-28, the P-29, the P-30, the P-31, the P-32, the P-33, the P-34, the P-35, the P-36, the P-37, the P-38, the P-39, the P-40, the P-41, the P-42, the P-43, the P-44, the P-45, the P-46, the P-47, the P-48, the P-49, the P-50, the P-51, the P-52, the P-53, the P-54, the P-55, the P-56, the P-57, the P-58, the P-59, the P-60, the P-61, the P-62, the P-63, the P-64, the P-65, the P-66, the P-67, the P-68, the P-69, the P-70, the P-71, the P-72, the P-73, the P-74, the P-75, the P-76, the P-77, the P-78, the P-79, the P-80, the P-81, the P-82, the P-83, the P-84, the P-85, the P-86, the P-87, the P-88, the P-89, the P-90, the P-91, the P-92, the P-93, the P-94, the P-95, the P-96, the P-97, the P-98, the P-99, the P-100, the P-101, the P-102, the P-103, the P-104, the P-105, the P-106, the P-107, the P-108, the P-109, the P-110, the P-111, the P-112, the P-113, the P-114, the P-115, the P-116, the P-117, the P-118, the P-119, the P-120, the P-121, the P-122, the 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By R. L. Anderson

Aviation Editor, Aviation

Chicago & Southern maintenance and operating headquarters are located at Lambert Field at St. Louis, Mo.



(Shown and Left) Most usual tool in Chicago & Southern shops is a jack of hydraulic jacks. New electric structure of jack used to replace easily with pins. Mechanism may work on section of floor level.

Compact MAINTENANCE

Operating a small airline poses economic questions that are not bothersome to the larger fry. The Superintendent of Maintenance of Chicago and Southern lays a few of his solutions out on the table.*



CHICAGO AND SOUTHERN AIR LINES operates over Air Mail Route No. 5 between Chicago and New Orleans, an airline distance of 966 miles. In the winter two round trips are operated daily. During the summer months a third round trip is added. The two round trip daily schedules provide for 110,000 miles per month, while the third round trip increases this mileage to 156,000. Such short mileage routes provide problems that are extremely difficult. It is almost an impossibility to get most commercial number of hours out of

equipment per month, consequently operations costs cannot be reduced to a minimum and depreciation costs are high since the useful life of the equipment cannot be obtained before it becomes obsolete.

We operate with five Lockheed Electra Model 10-B. Four of these ships are normally in use and the fifth is in overhaul. Many times during the summer operation it is found necessary to have all five ships in operation but during the winter period it is possible to completely overhaul all five airplanes and put them back in perfect condition, so that only a minimum amount of overhaul is necessary during the summer.

Our main overhaul and maintenance base is located at St. Louis and it is here that all overhaul repair engine, airplane, accessories and radio service is taken care of. Routine light checks are run at New Orleans and Chicago, where all flights originate.

Our St. Louis overhaul shop measures 80 by 100 feet. This does not give us too much room, and we have had to live our equipment in the hallways to meet its needs and use the space to the greatest advantage. The price of equipment that we have made up and installed which has saved the most space in our airplane shop is a pair of hydraulic jacks which we use in service and overhaul work on

our Electras. It is necessary to use service stands and jacks, which take up just as much floor space when not in use as they do when they are being used to service an airplane. The jacks are the standard hydraulic lifts used in garage shops for servicing automobiles. They are an inch diameter shaft with the floor, and spread the center distance between the stand and jack pads on the under side of the wing of a Lockheed Electra. Each one of the lifts has a detachable top which is removed when the jack is not being used. The tops have a ball bearing removable with an extension adapter attached to a 27° off center from the standard, and mounted at the top to fit into the standard Lockheed jack pads fastened on the under side of the wing. It is not necessary to have the airplane level up perfectly with service in the center of the lift columns, because the adapter on the standard top can be rotated to line up with the jack pad center. Because the jack pads of the Electra are located behind the center of gravity it is necessary to balance the ship the tail when the ship is on the jacks.

When an airplane is brought in for engine change or service it is hoisted up over the jack pads. The jack pads are attached to the wing. The lifts are raised and the adapters are hoisted up to enter the jack pad sockets. As the wing is raised, the adapters, the tail is hoisted down. The airplane is then fitted with the hydraulic jacks and the wheels clear the floor. The landing gear is released and the airplane lowered until the adapter is at

(This is page 32)



This apparatus provides work stand permits working on section and accessories, either in the horizontal or vertical position.



Everything ahead of the floor is raised on a unit on this portable set stand.

* This is given and before the drawing is not made of the maintenance department of the St. Louis American Airlines at St. Louis, Mo.



\$20 and a Half-Paid-for PLANE

was the beginning of a thriving operation as a small airport. Hundreds of small fields can be developed in the same way.

By Al Knowl

Business Manager, Southern Airlines, Ohio

PLEASE DON'T stop me if you've heard this one.

With one of our students—a good prospect for an airplane—I flew in the "steep" of a city about twice the size of ours. It is a D of C emergency field and they tell me the boundary lights look very pretty at night, but when we arrived it was more deserted than a haunted house. Their worst ones say Apollo. It took us 30 minutes to walk to a telephone and get a taxi out to us. We had to be the plane used unopposed in a rising wind while we attended to business in town. The day was chilly—said to suit our prospects' uniform.

aim for flying as a personal time

now before we quit. Sure, it's an old story—why should it be. There is an immediate living and a bright future for some live-in young pilot in that field. The idea that an airport can be profitable without some sort of subsidy is completely new—and some will say crazy. But Bob Smith, my partner, and I have reason to believe that an open acquisition of government money have made aviation a drug addiction to support itself without artificial stimulation. The sure way to be sure, but it can be done. One thing is certain. Until the small

airport is put in a sound loan—often as without government help—the growth of private flying will be limited. Only private enterprise can carry out some of the safety necessary in a successful airport. Yet, too, will be convinced if you pay at a mid in Atlanta.

No matter what time of day or night you arrive, there will be some one at the airport to greet you. Before you reach the hangar, you will be asked whether you want to just sit perch, and will be directed accordingly.

Are you hungry? Do you want to go to town for any reason? The airport staff—a good team—will point service. There is a hangar about a block away. Do you want to call some friend, or get weather information? You are welcome to use our telephone. There is no charge for the service (except long distance calls, of course). Perhaps we lose money on the transaction, but we hope you go away with the desire to come back and that you will tell friends Atlanta is a good place to stop.

The profit is shown in the photos and increase in number of visitors in the two years we have been operating. Before we came, Atlanta had about a dozen visiting planes. In 1936 we had 57, and last year there were more than 100 airplanes—about 300 pilots and passengers.

These brought a nice bit of business to local hotels and restaurants, and most of them brought something from us, but even if our margin on that

perhaps did not cover the cost of the service, there is another more obvious result which we believe will bring us real profits. You see, we will expand, expand, and expand.

Some of these visitors are going to talk about the airport and convenience of our field, and they talk it more in such the case of some other operator, or even young pilot who will put the information in his own case. The result will be another field, somewhere, operated in the same basic as ours—and another—another.

Each of these "expansion" will increase the convenience of private flying and make it easier for us to sell airplanes. Besides the convenience, most of these airports we will pay an average and buy gasoline, oil, and labor. Likewise, the smart young pilots and operators who adopt these airports will enjoy similar benefits.

When we started out to find a place to operate, our major capital had dwindled to a \$10 bill and an airplane which was little more than a half paid for. There was only one place in Atlanta when we arrived. Three months after we started we got word with the worst located in 30 years. It was without saying that there were times when we wondered where our next meal was coming from—and some of them didn't come—but we made it a point to fly at least once a day regardless of weather.

When that winter passed, we had

made an impression on the town that it worth money to us now. They didn't see how we stuck it out, but the fact that we did give them confidence in us and in aviation. A few months ago we needed \$1,000 in a hurry—and we got it in less than four hours. Instantly, we paid a bank. Our hangar is now full of airplanes which give us a regular income to meet rent, light heat, and telephone bills. We are now planning a larger hangar to suit larger needs.

Last winter we suffered two other sorts which in the past would have just as operate out of business. After an undisturbed record of 1,400 hours, Bob got lost due to ground fog. He flew one afternoon and hit a tree when faced to land. Two weeks later, one record of more than 1,000 hours flew by when Bob had failed without any kind of accident. He was started when one of them—who had recently returned his private license—crashed, no, hitting himself and injuring his passenger. Yet even the worst of our students accepted these accidents as though they were unimagineable accidents. Most of our students are ordinary businessmen who are the value of aviation as a means of personal transportation. They expect to use their own planes eventually. In fact, for the past year we have made no effort to sell instruction except as a lead up for prospective purchasers—to sit in a service to use aircraft. purchases. These customers have their appreciation of flying on the way our field is

operated, and we need more fields like this to maintain the expansion we have created.

As now as we have more hangar space, several of these men will buy planes. Although we hope to sell them ourselves, we welcome any competitor who wants to, to challenge us, and we will give him every opportunity—even suggesting prospects. You see we will get the storage and service, which in the long run will be more than the commission.

IF THERE WERE not here any pretty red and green boundary lights—maybe some day we can afford them—the manufacturers of such equipment realize that there is a market for them, then the government, will adjust prices accordingly. Meanwhile, if you expect to arrive at night, please us in advance over if you are caught in the dark, circle them and we light our flash-light. It is really a spotlight which we have on the windsock (the north end upward about 60 degrees) and the white has pointed the field, then we have it around toward the opposite corner of the field, in which position it floods the field with sufficient light to land. Since there are no fences or other obstructions at either end of our two-way field, the night landing is reasonably safe even with this limited equipment.

Usually we flash the green signal of our traffic light on the yellow—signaling the letter "A"—so that we can properly identify the field.

In order to be successful, we believe airport operation must be a full-time business. The operator must be on the job 24 hours a day as at not to meet any business, and must be alert to every source of income. Here are a few of the lines we have been working on:

Storage, sale of airplanes, sale of gas and oil, maintenance and repair, maintenance, surface parking (this isn't profitable by itself, but it leads to an occasional charter), charter flying, photography, model kits and supplies, ground school, aviation texts and magazine subscriptions.

We have our staff of our own people, but we have several others for our pilots. We haven't all the facilities we would like to have, but we will have them as soon as we really need them and can pay for them. We aren't getting rich, but we believe that when there is an airport like ours in every county state, and several in every large city, all of us in aviation will make a living.



The two partners, the father and Bob Smith

HAMILTON STANDARD

Hydromatic Propeller

By Frank W. Caldwell
Engineering Manager, Hamilton Standard
Providence East Hartford, Conn.

THE DEVELOPMENT OF AIRPLANE PERFORMANCE has continued to the point where the range of pitch adjustment or rotating propellers is hardly sufficient to take care of the requirements. Whenever the first controlled advance was made, the first controlled advance was only 4 or 5 degrees of pitch angle change; current types are now up to 26 degrees and proposed types will need still more.

In addition to the requirement for sufficient pitch range, there has been a trend in certain types of airplanes for stopping the rotation of engines which may have failed in such a way as to render their continued rotation dangerous. If the pitch angles of the propeller are rapidly increased to around 90 deg. at the three-quarter revolution point, the rotation of the engine is stopped almost instantly and the rotation of the idle propeller is reduced to a minimum. The difference in taking of a two-engine airplane with one propeller feathered, compared to the case of one propeller feathered may be as much as 2000 feet under certain conditions.

To meet these requirements for greater pitch angle range during normal operations and for full feathering to emergency, the engineering staff of Hamilton Standard has been hard at work for the past three years on the development of the Hydromatic propeller; the design being carried out under the direction of Eric Martin, chief engineer. To date, the Hydromatic propellers have had more than 500 hours of ground testing and more than 2000 hours of flight testing including successful tests for Department of Commerce Approved Type Certificate and the official Army and Navy approval.

Throughout the design, the seriousness and importance of the safety

problem has been fully recognized. One of the most important advances in this connection has been the application of a method of measuring vibration stresses in the blades. This method has been under development in the Hamilton Standard laboratory for the past six years, and is considered an advance of marked contribution to propeller safety.

The pitch control mechanism of the Hydromatic propeller is again of the simple, rugged hydraulic type although differing somewhat in actual application from the earlier constant speed propeller. One of the reasons for this is the additional safety factor introduced as a result of the feathering procedure. Propellers in the feathered position will not carry out the normal propeller function and

it would obviously be dangerous if they could be feathered inadvertently or through improper functioning of the apparatus. Consequently, it is necessary to provide some means of restraining the pitch range during normal operation so that the blades cannot be feathered except by a deliberate action on the part of the pilot.

The problem was solved by Hamilton Standard by taking advantage of the fact that the centrifugal force acting on the blades tends to cause them to go into low pitch. In the Hydromatic design, engine oil which has been heated to higher pressure by the constant speed governor pump is used to overcome the centrifugal feathering moment when it is necessary to increase the pitch. This oil pressure acts on a large piston and the motion of the piston is transmitted, through a series of gears, to a series of cam rollers acting on concentric helical cams of opposite pitch slope. For the normal pitch range the cam rollers

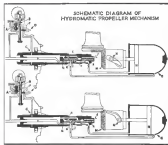
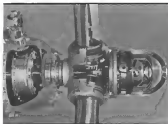


Fig. 1



have a steep helical angle so that the piston exerts a high mechanical advantage. When the pitch reaches the vacuum operating value, the slope of the cam becomes flatter so that the mechanical advantage of the piston is insufficient to overcome the centrifugal feathering moments of the blades when the normal operating pressures are used. Then, a maximum pitch limit is provided for the normal flight conditions. If a considerably increased oil pressure is supplied from some other source under the control of the pilot the piston will overcome the blade feathering moment and the pitch will increase until the feathered setting is reached.

The adjustment toward low pitch is also accomplished by oil pressure, supplementing and supplementing the centrifugal force on the blades. In this case, the oil is also engine oil but under constant pressure. This oil pressure is at all times acting on the opposite face of the propeller piston, and provides a "constant speed" opposing any tendency for a change to higher pitch. Whenever the constant speed governor valve releases the higher oil pressure on the other face of the piston, the resultant pressure, together with the centrifugal force on the blades, moves the blades toward low pitch.

When it is desired to feather the blades, an auxiliary pressure supply system is put into operation. A typical example of such a system is shown in Fig. 2. The pump is connected between the engine oil tank and the constant speed control, and sends oil under pressure through line E, shown in Fig. 1, to the constant speed valve on the base of the constant speed control. The auxiliary system shown in Fig. 2 shows the pump to draw oil from the engine oil tank, alternative installations being employed either a separate oil tank or tank for hydraulic system of the airplane in place of engine oil and the speed pump.

The pump very rapidly builds up pressure in line E decompressing the governor from the propeller and at the same time opening this pump line to the propeller by compressing the spring F in the run-off valve. This feathering oil pressure is transmitted to the rotating propeller shaft just behind the main shaft C, see top view of Fig. 1, through port E of the distributor valve assembly, and port F to the oilboard side of the piston H. The piston moves out under this pressure, and forces the engine oil, on its out-

(Continued on page 76)

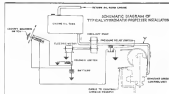


Fig. 2



Douglas DC-4

Story continued from page 20

features for operating efficiency and maintenance economy which have been incorporated throughout the design. Most elements of these is the tri-cycle landing gear. This is expected to yield greater comfort for passengers during take-off and landing, which should help increase passenger traffic. The tri-cycle gear should also permit faster taxiing, cross wind landings, and easier field handling, which should reduce cost of operation.

A hand and one new maintenance unit have been incorporated throughout the plane. Aerobically and completely the DC-4 performs for radical maneuvers, but for the crop there are two points of interest beyond every hand hole and cowling access. The engines are more accessible and more quickly demonstrable instead of making landing crew men scrambling up over the wing the fuel tanks are lifted from the bottom by means of new type valves. Throughout the airplane the wiring, plumbing and control wiring is easier to reach than heretofore. There is a control stand on the findings before the passenger cabin which is so big that not only can man, but several, can work on it simultaneously.

The engineers have thought of everything and apparently have provided for everything. Take the telephone system, for example. Not only is complete inter communication among crew members available in flight, but, by plugging in a ground connection at terminal, passengers may talk to any telephone in the world. And the crew chief has a phone all his own which he uses to communicate with the pilot up in the cockpit to spend something.

Structurally the DC-4 follows conventional skin-stressed design with semi-monocoque fuselage and multi-cellular wing. But one important refinement is the use of flush-type rivets on all external surfaces.

To provide for future developments in high altitude flight the plane has been designed so that all production

models can be preserved (4) carry an altitude pressure equivalent to 12,000 ft while flying at 20,000 ft.

Adaptive control of the bag phase is assured through use of a hydraulic "booster" system which multiplies the pilot's strength in handling rubber, dividers, and adforms. The same hydraulic system provides safety locks to prevent the inflated surface from being damaged by road gulls while the phase is at rest or towing. Sufficient power to operate the distress assemblies is assured through use of two independent 110 volt power sources to provide current for the lights, phones, instrument, radio, cooking, electrical crane, laser, etc.

Traffic promotion features include arrangements for handling baggage within the main cabin so that it is accessible in flight. Seats are arranged for sleeper service so that a seat is adjacent to each

galley is provided with a refrigerator, hot food compartment, electric toaster and percolator, etc. The stowal luggage compartments, etc. include a refrigerated room for perishable commodities.

Throughout the GEC, from the 14th to the 18th centuries, the following equipment was used: Handmade-Standard Hydrometers and 2400 lb twin filament Pull & Whistley engines, to the electric equipment on each of the three trials; there are developments which represent the combined effort of many specialists. However, point the contributions that have been made by the engineers of the two services who developed the specifications for that place, and of the Douglas engineers who designed it to these specifications. The contribution to the advancement of the technology has been made by the civil and aerospace technicians. Over the last 100 years, new forms had to be developed, new brake problems solved, new shock struts designed, new instruments, new materials, new methods, bolts, screws and rivets.

And yet there is nothing in the DC-4 that is not tested and proved.



There is all agreed to increase radio law shields

These "blatant" studies are not to be confused with



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From the start of the selection of materials and parts, engineers have been testing samples and assemblies. A complete wing section was built and tested to destruction. The story of these tests is a fascinating bit of aviation history of itself. (See Aviation, June 1982.) Suffice it to say here that when the DC-4 takes to the air,

It will be undergoing a test less rigorous than many which have been made during the period of its building. Douglas engineers report that more than 300,000 man hours have been spent conducting tests. Wind tunnel tests alone, under the direction of Dr. Clark H. Mallison, cost \$25,000. Drop tests of the main landing gear wheel were repeated fifty times with an impact force of 120,000 pounds. The crushed and flattened gear

were dropped twenty-five times with an impact force of 54,000 pounds. Tanks were subjected to vibration tests of 125 hours at 2,000 cycles per minute. More than 160 other major tests were made by Douglas engineers alone not taking into account the thousands of tests made by accessory and component manufacturers.

No true conception of the size of the DC-4 is gained by quoting the wing span of 138 ft., or the gross weight of 21,900 lbs., but when one learns that there are 1,380,000 rivets used in the construction of the plane, and that 5,615 feet of control cable are used to direct its eight 212 light and engine instruments and the crew, 21,900 lb. of electrical wiring, 27,000 ft. of extruded section in the structure, etc. one begins to get a picture.

of the examples of the project.

When the DCA has met all performance requirements of the various contracts under which it has been developed in the introduction of Douglas DC-4's, the aircraft is to be used by the airlines for a period of testing under service conditions. The several months the plane will be flown by United, American, TWA, Eastern and Pan American. The latter airline is reported that the Douglas Company is already at work on a lot of new DC-4's. It is to be assumed that the new aircraft will be based on the DC-3, but as some changes are to be incorporated in the prototype model of the DC-4, based on flight tests. As we comprehend the basic idea of the DC-4, it is to be used on Coast to Coast with a large part of our domestic or foreign lines, and will be used on foreign airlines throughout the world, no matter in all countries, covered as early as possible. The new type of world war aircraft by American equipment.

Characteristics of the DC-4 as released by the Douglas Company are as follows:

[illegible]



Boeing 314

Story continued from page 21

5000 feet, the XB-35. This wing is made for its high speed ratio (due to one from root to tip) and for its symmetrical aerodynamic section varying from the NACA 0008 at the root to the NACA 0030 at the tip. This aerodynamic section control of pressure, minimum profile drag with flap down and high maximum lift with flap down.

One of the 314s are now building for Pan American. The first, now undergoing flight tests, will go into regular service later this summer, and other planes will follow at intervals of about two months. The structure of about 2 in. is now virtually complete and early in July she will be wheeled on from the spot for attachment of wing patch, fitting of power plants, and final adjustment.

Gross weight of the 314 is 42,800 lb. The wing span is 152 ft., and wing area 2807 sq. ft. Maximum passenger capacity in normal operation is 40 people in 29 and as much as 48, with crew of eight in each case. Range is 40,000 miles, 40 passengers, in still air, 4,000 miles.

The 314 is the largest plane at any land ever built in America. It is equipped with the most powerful radial engine yet produced—the 1500 horsepower two-row Wright Cyclones and is propelled by the newest Blum-Hansen Standard Hydromatic (hyd-matic) three blade propellers of 34 ft. diameter. It is the first gas engine airplane with engines accessible in flight.

In general design the 314 is a high wing monoplane flying boat with a single hull, hydro stabilizers for stability in the water, and full conventional fuselage throughout, including the openings. The wing and tail structures are extremely strong, highly rigid. Structurally the plane is of metal except that the leading edge of the wing, and the reversible control surfaces are fabric covered. The hull

is of the most modern type, built in three bays being joined by a central bulkhead except for the longitudinal keel and bottom stringers. The wings are of two spar design using heavy tube construction and employing stressed skin covering to the rear spar to take tension and drag loads. Dural tube and sheet is the major structural material although standard steel fittings are heavily used throughout the hull and steel tubing is employed in the engine mounts and wing control sections. Oil pressure circuit is the four main engine casings, which permit complete freedom of movement by the crew in approaching engine accessories, etc. Also of interest is the careful use of rugged tube sections in all bracing. These tubes in some cases are of approximately rectangular section from top round normally, combining the structural advantages in the round tube with the steady features of the flat sided tube for easier ease of routing or bolting. The external detail shows material with which the lower part of the wing is covered is fast forward into a single integral piece by spot welded standard size sheets together

by rivets. Then reinforced for extra extreme protection and to improve penetrability of the metal, and is applied in one piece to the wing by riveting. Mounting provisions are effected by this method and the finished wing is smoother, as all riveting as the sheet piece is stressed. Fuel tanks are built integrally with the spars, each engine carrying 1500 gallons of fuel in two compartments. A single 600 gallon fuel tank is located back of each engine compartment in the control section.

All controls are operated by cables. Following the Boeing system, developed for large aircraft, the 314 is operated by means of manually operable tabs on all surfaces. For normal flying, tank forces assist to only 50 lb. If extreme control action is necessary in emergencies, the tab control mechanism is returned to "bottom" against stops and the control force is transmitted directly to the control surfaces. In all flying done with such controls in use, however, there has been no case in which the tabs failed to handle the control surface. A control tab is used to balance each control surface. Since balance of rudder and elevators is provided by lead weights hanging within the tail of the hull on lever arms. Leads are provided at each control surface to prevent damage by wind while the plane is at rest. The leading edge air provided with rubber springs which serve them and to free the locked surface of the lock control cable should break. Adapters are of first type, with 17 degrees down and 24 degrees up travel. Operation is by cable acting on a screw mechanism which turns gear with screws to position against selected flaps are

of split leading edge type, electrically operated to split flaps.

The power installation is designed for maximum change rate. This is largely accomplished through careful scheduling of all hydraulic lines at the point of engine attachment to the nacelle structure. Due to the removal of the nacelle it is possible for mechanics to make and break engine connections very quickly. As a result of the large size of the plane, in getting with the open main structure of the wing, all control cables, electric conduits, and hydraulic lines are open for easy inspection and servicing at almost all points throughout the plane. The same is true of the structure of the plane proper.

Interior arrangements of the hull are well planned. Entrance may be made over either standing through large rectangular doors into the main lounge in the approximate forward half center of the hull. This room is about eight feet high, twelve feet wide and fifteen feet long. Forward of this lounge are two large passenger compartments separated by the galley, main room and third entrance to the upper deck. Forward of this, and separated from the main deck by a wide right bulkhead, is the last compartment with women's quarters, wash room, etc. All of the main lounge are five passenger compartments, the narrowest of which is a private cabin suite. The ladies room is also all at the lounge. Above the main deck is the flight deck, reached by the spiral stairway. The forward end of the flight deck is occupied by the control room, measuring 12 1/2 by 21 ft. and having the bridge, or pilot's cockpit at the front, with the navigator in the port side and the radio operator on the starboard side. Back of these two

stations is the main's deck and then, with a second door for conference with crew members. The rearward motion on the starboard side is occupied by the flight engineer. With a flying position of six and two stands the normal seating crew is eight.

Aft of the control room is the main cargo room, which extends out into each wing root. All of the cargo room are the crew's quarters with separate bunks and berths. An observation tower for navigation is located in the top deck over the cargo hold and may be raised to serve as a landing hatch. The woman's room, positioned forward is reached by a stairway from the control room, and it has a bow hatch for handling morning lines and anchor gear, and a side hatch for crew entrance and exit. Downward lead from the control room into main wing where outside provide access to the engine compartments.

The pilots have a simplified control board, partially of engine instruments and controls being handled by the flight engineer. The instrument installation is a story in itself. Instruments has been made of the new auto type instruments with dual indications. Then 13 indicators are taken from each engine for a total of 52 engine readings from only 16 instruments including other instruments a total of 82 readings are taken from 26 instruments on the flight engineer's board.

Indication of the complete equipment of the plane is the automatic system, with 24 stations and twelve lights.

Test flights are in charge of Ted Ward T. Allen, senior test pilot and consulting engineer. With Allen as



Difficulties open from sides of nacelles

the first, and succeeding flights, were Earl Thompson, co-pilot, Mike Pavane and Paul Benton, flight engineers, W. C. Lindquist and Frank J. Wiggins, Wright Aeronautical Corporation. Wrightfield 42 Boeing project engineer, also accompanied this crew on much of the preliminary testing.

Specifications on the 314 as supplied by the manufacturer follow:

Engine—Four Wright Twin-Cyclone Propellers—Hambleton Standard Hydromatic, 34 ft. diameter

Wing span—152 ft.
Length—109 ft.
Overall height—24 ft.
Ball beam—175 ft.
Draft—5 ft.
Wing area—2807 sq. ft. (two folding systems)

Swallow—11
Cabin—11
Wing chord—28 ft. 1 in.
to—7 ft. 4 in.
Aspect ratio—5.95 to 1

Weights—
Empty—42,800 lb.
Gross—62,727 lb. (on 74 passenger display)

Gross—42,800 lb.
Wing loading—28.2 lbs. sq. ft.
Power loading—11.15 hp./sq. ft.

Top speed—300 m.p.h.
Cruise speed—276 m.p.h. @ 20,000 ft.
Altitude 55,505 power

Range—2400 mi. with 30,000 lb. payload
Cruise 24 m.p.h. land speed with 40 minutes cruise fuel

Stalling speed—65 m.p.h.
Take off—40 sec., full load
Climb—21,000 ft. (1 minute)



The tail fin and tail fin get a new name in



It is now walk along the upper wing upper

MAJOR AL WILLIAMS also "Tennis Whip Top" (Maj. Gen.)
Armory Postum, Oak Ridge, Tennessee, Pa.

Can't you just see the jaw-flared admonition and respect to your friends' eyes at the sight of one of these on your wall? Better still is your endless pass about Calif. Aviation Day right away.



Same way with oil. It was so easy to make the world a better off for places as refining process simply is not enough. That's why, in addition to conventional methods, Gulf uses the exclusive Alkylol process in refining California. This consuming resources as much as 10% more than conventional waste and diesel oil.

In the triangle below, how many more **GUESSING** can be spelled using always at right angles? (The letters may be in their correct sequence.) A few of the ways are indicated on the triangle, so you can start.

CONVULSIONS may be spelled ... ways
(Also see seizure in T. 86. F. as is checked)

Dear Mayor:
I am a 44-year-old man, born at a purpose but
born to account. I will be a 44-year-old man
in 1994. I will be a 44-year-old man in 1994.

Finally a flyc. Miller sent his aye plant down right in front of his doll ranch — out of gas. So I sent Fern, the bone wrangler, to get some from town. While we sit around, I sit around, all the power dies for days. Someone all over creation. And the flyc. Miller sent he's heard a little gas around down the hole. Inside, down, out.

While he was down, I took the dogs out taking. We're custom home where I

man + big bold eagle in the sky. So I tells the dukes that eagle is eight feet across and how he can carve off a sheep and may be a calf. They was mighty impressed.

We was coming up to the ranch house when we saw a pointer dog barking at us. It was brown. I knew that was a pointer dog and there a thousand around just then. The eagle came, over him, too, came he come down with a rubber shot at the little pointer dog. But instead of down he hit hole that blacker creature was squawed off and jumped up to meet the hawk!

It's like Old Faith, let out a scream like a volcano! For me, it comes across like a sea anemone, but with feathers and an occasional bit of hole along with it. Pretty much the dose applied to these was that dog's pee was used as an up of a

That was enough for my dad! That took the next train East from that one place, ground hogs could whop on legs was too tough for them. The way I look, Major is that run angle in on last were false what effect that happens Gulf Aviation Gas it seems a little to have.

Pharm. Res. 1991; 10: 103-108



GULF
AVIATION
PRODUCTS



Two place auction SL-150 has many original features

A RECENTLY GROWN PIONEER WHO HELDS, a capable looking guy, combined fast and wheel, and plywood construction are the distinguishing features of the SL-10C Amphicar offered by Spencer-Larsen of Plover, Wisconsin. The interesting design is the result of a long period of research and development by P. H. Spencer, formerly of Amphibious Inc., and V. A. Larsen who has been with Fokker, Stordahl Aviation and Schorley. Test flights are now underway but performance figures are not yet available.

Most unusual feature is the power plant with its blower C-6 engine mounted within the hull and driving the pusher propeller through a gear transmission designed by the Karlens Engineering & Manufacturing Co. A shafts spline drive connects motor to transmission eliminating all clutch/slack torque, the driving torque. A flywheel with automotive starting ring is used with a conventional automobile starter. Engine and transmission are mounted as a complete unit which can be lifted forward and spread about 90 deg. for servicing. This can be accomplished in a few seconds as there is nothing to disassemble.

Mass wheels of the tri-cycle landing gear are mounted on the skid and a

each wing float and retract with the floats. BOLLARD turns and takes are used with dual hydraulic brakes developed by Air Associates. Nose wheel is fully retractable and a small one shaped like a shoe for the runway. The wheel

Negative caster prevents crossing of the wheel on the ground. All steering is hydraulic.

Blind construction is used whenever possible with bell, wing, and tail casting of phenolic bonded plywood painted internally by factory method and externally by synthetic enamel. A full composite wing of single spar construction is used. Flats are also of wood construction.

Side-by-side seating is provided with dual wheel control on the edges, which is reached through two large hatches. Ample baggage space is provided behind the seats.

Specifications furnished by the manufacturer are as follows:

Dimensions	
Wing Span	40 in.
Ovenall Length	26 in. 10 in.
Max. Height	2 in. 10 in.
Mean Amplitude of Chord	20 in.
Thickness	2 in.
Incidence	0°



Seedling selection was based on three criteria:

The Largest Airplane ever Built in America

PAN AMERICAN AIRWAYS'

BOEING 314

powered by **FOUR 1500 H.P.**
WRIGHT Double Row CYCLONES

Six thousand horsepower, consisting of four 1500 H.P. Wright double-row Cyclones, power each of the giant new Boeing 314 Flying Boats now being built for Pan American Airways trans-Atlantic and trans-Pacific routes.

These huge Boeing Clippers, with comfortable sleeping quarters for 40 as day travel accommodations for 76, have an estimated top speed in excess of 200 miles per hour and a cruising range of 4,000 miles.

Pan American Airways will use the new Boeing 314-Type Clippers on their proposed Atlantic route from New York to Europe and on their Pacific routes from California to China and to New Zealand.

The Boeing 314-Type Clippers, each weighing 61,000 lbs., are the largest airplanes ever built in America. It is a fitting tribute that they are equipped with Wright double-row Cyclone engines.



Riveted hull section of the B-11C

Upper Ribs 4 ft
Tail Span 12 ft 6 in
Span of Hull 53 in
Overall Length 14 ft 8 in
Aftbody Length 7 ft 5 in
Deck Rise 1:10
Wheel Track 12 ft 6 in
Wheel Base 9 ft 2 in

Areas

Wing and Aftbody 104 sq ft
Fus (R) 26.38 sq ft
Aftbody (R) 12.46 sq ft
Fin 9.76 sq ft
Engine 5.00 sq ft
Total Vertical Tail Surfaces 39.23 sq ft
Slatboard (R) 17.96 sq ft
Elevator (R) 12.00 sq ft
Tab (R) .85 sq ft
Total Horizontal Tail Surfaces 27.54 sq ft



Weights

Gross Weight 2,390 lb
Curb Weight 600 lb
Weight Empty 1,600 lb

Left: The bow end of the hull structure

windward structure and plywood covering.

Below: The hull section showing internal structure and plywood covering.

Below: One of the piped instruments.

Engine Fuel Capacity 75 lb
Fuel Capacity 30 Gal
Fuel Capacity 1 Gal



Brewster XF2A-1 Single Seater Navy Fighter

Brewster XF2A-1

Navy Orders 84 Single Seater Fighters

PRODUCTION HAS BEEN STARTED by the Brewster Aeronautical Corporation on the XF2A-1 Single Seater Fighter, an order for 24 having been placed by the Navy at a total cost of \$1,300,000. This ship is the very experimental airplane of all-around performance. Such by Brewster for the Navy.

The XF2A-1 is equipped with a 12-cylinder, overhead valve and retractable landing gear. Like the earlier Navy ship it is powered by a Wright Cyclone engine. Looking to quickly convertible for use of maintenance because of Navy requirements, performance figures have not yet been released by the manufacturer.



AVIATION

July 1938

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"It's With Wright the World Goes"

WRIGHT
AERONAUTICAL CORPORATION
DAYTON OHIO NEW JERSEY



Crankless Engine

Unconventional type designed by Herold Kline, and built in cooperation with the Indian Motorcycle Company, shows promise in M.T. tests

THE ENGINE TESTED at the Hammondsport, Institute of Technology in the presence of John H. Geier of the Department of Aeronautics at the United States on May 16th, 1935, was a four-cylinder, crankless, two-stroke cycle, double opposed piston, flat overhead spark engine, liquid cooled aircraft engine. It has a bore of 2.61 inches and a double stroke of 3.1 inches. Its displacement is 127 cubic inches and its output is 115 horsepower at 2,300 R.P.M.

The engine has its cylinders parallel to the shaft and can be built as an eight cylinder engine by grouping the cylinders closer together. The weight of this engine dry is 240 pounds. The cylinders, however, are of cast iron and can be built as a lighter form in future designs.

Previous tests with a single cylinder engine of the same design, indicated that the speed of this engine can reach 2,900 R.P.M. with a corresponding increase in horsepower.

Just as in the case of radial engine designs, the lighter weight of this type of engine is realized when a greater number of cylinders is employed. In the light of the design made, an eight cylinder engine of the same design can be built with 300 pounds weight and if such an engine is rated at 2,600 R.P.M. it is believed that its output would be 280 horsepower, resulting in the specific weight of slightly over one pound per horsepower.

The diameter of this engine excluding small protruding pipes and spark plug tips is 12.1 inches. Its dynamic balance is theoretically perfect, resulting in very smooth operation. While this first engine built is liquid-cooled, designs have been prepared of an air-cooled version in a very practical and attractive manner. It is believed, however, that the liquid-cooled engine, in spite of the addition of its weight will be much more attractive. For instance, for the conventional eight cylinder engine designed above the weight of the engine required will be approximately sixty pounds, which would bring its total specific weight to 1.80 pounds per horsepower.

This design lends itself very well to larger power plants and designs have been prepared for power plants up to 2,000 horsepower at 2,500 R.P.M. The calculated weight of such power plants is substantially under one pound per horsepower. The cost of this engine is substantially under that of a radial V engine of modern design and one-half its horsepower.

Tests of two-cylinder engines have been made also and readings as low as 400 pounds per brake horsepower have been obtained, without serious attempt to lower them further for the time being. This is due to the fact that the compression of the compression chamber and bulk of hot exhaust allows a much higher compression ratio than in conventional. The engine operates satisfactorily with 72 octane motor fuel and a compression ratio of 9 to 1. The maximum cylinder pressures go as far as 900 pounds per square inch. No signs of detonation have been observed under these conditions. The brake mean effective pressure obtained has been as high as 145 pounds per square inch and since it is done on a two stroke cycle operation it is equivalent to 290 pounds (See page 52)



D17 Beechcraft

New Model Powered With 300 hp. Jacobs Engine

LISTED IN THE INTERMEDIATE POWER class which classification includes the D17C (285 hp.) and the D17 (450 hp.) models is the new D17D Beechcraft recently announced. Power plant is the Jacobs L-6, seven cylinder engine rated 300 hp. dry take-off and 300 hp. at 2700 ft. Gross weight is 5,120 lb. and useful load, 1,200 lb.

Equipment includes either the Cessna-Rand fixed gear model or the Hamilton-Standard retractable push propeller. Constant speed equipment also can be supplied. Standard maximum tank capacity is 77 gallons but additional capacity up to 124 gallons can be supplied.

Fuel consumption is 17 gal per hour at 230 hp. An allowance of 30 gal is deducted for warm-up and climb to cruising altitude and a reserve of 45 min. fuel (at 270 hp.) is available at

all ranges specified. Reserve supply minimum range 132 miles. Range and payload for various fuel quantities.

Fuel gallons	Range, miles	Payload, pounds
40	203	917
55	278	797
77	421	728
124	834	334
124	1,120	345

Performance as furnished by the manufacturer is as follows:

Climbing speed (best push propeller)	177 mph.
Climbing speed (retractable propeller)	142 mph.
Landing speed, sea level	40 m.p.h.
Rate of climb, sea level: 1,300 ft. per min.	
Service ceiling (best push propeller)	15,300 ft.
Service ceiling (retractable propeller)	20,000 ft.

The Bureau of Air Commerce  has purchased

23 Fairchild  "24's" powered with Warner Super Scarab 

Engines using Mico Aviation Spark Plugs by  as standard equipment

THE B & G CORPORATION

Contractors to the United States Army and Navy and Aircraft Engine Builders

136 WEST 52nd STREET, NEW YORK, NEW YORK

Aircraft Radio

New Equipment for Communication and Navigation by Don Funk

Appointment

Rescue jobs staff of Radio Naval General Instrument Corp.

Appointment has been made in the appointment of Nicholas P. Blum, formerly in charge of technical work at the Radio Test Section of the Naval Research Laboratory, as superintendent in charge of engineering and production of the Radio Naval General Instrument Corp. of New York. Mr. Blum is widely known for his long career at the Naval radio service. He accompanied Admiral Byrd to the Antarctic in 1938, where he was in charge of communications and radio navigation.

Crystal-controlled Set

Leasola models a new receiver

As yet no more 350 Liter of Leasola, Riverside Field station's new receiver, Model RIAN designed for use on the bands from 200 to 400 kw, 400 to 1500 kw, and 2000 to 6000 kw. Like the Low radio station, the receiver is divided in two sections, one containing the antenna, oscillator and mixer circuit, the other the v.f., second detector and audio amplifier circuits. By thus separating the tuning functions from the amplification and detection functions, a considerable saving in size and weight is obtained.



New Low Crystal-controlled Receiver



Nicholas P. Blum, new superintendent of Radio Naval General Instrument Corp.

Power is obtained from a 250 volt 300 ma dynamo. The total battery drain, at 12 volts, is 20 amps, a low enough value to find the receiver is often may be operated in emergency from a dry battery supply for a total of at least five hours.

Control of the best available frequency is available on any frequency throughout the tuning range.

in the receiver, although the degree of complexity is such that crystal control is an advantage principally in the higher frequencies. The crystal is replaceable in manner directly on the tuning panel. The total weight of the unit is 10 pounds, 8 ounces. Reception of an signal is made on a single continuous wave receiver.

Metcalf—M.I.T.

Progress reported on new blind-landing system.

Two major features in the new "all-the-board" instrument that Irving Metcalf of the Bureau of Air Commerce and the staff at M.I.T. have been developing, possibly a new system of instrument landing which differs markedly from all previous systems. Now it appears that the work is nearing completion and a report is pending.

The system is based on the fact that of the plane can see three fixed points on an airport, by use of a radio beacon, regardless of the visibility at other points. In the Metcalf M.I.T. system, a transmitter is set up on the airport, and the location of the transmitter is revealed in the plane by one of three points on the horizontal ground of a radio-reflecting tube. Two other points on the screen are obtained electronically from a "sperry" aerial horizon. As the plane flies in for a landing, its position in space with respect to the transmitter continuously changes. It is the function of the instrument landing system to follow the change in the apparent position of the transmitter and to present it to the pilot in such a way that he "sees" the location of the transmitter on the target surface in relation to the horizon. By employing a very narrow radio beam, it is possible to follow a the plane's path, its appearance over the ground path produced in other systems.

The original plan was to use microwave (invisible light) rays in the instrument landing system transmitter in place. This method is still being investigated but a more immediately practical solution seems to be the use

of the extremely short millimeter waves due to one-half meter wavelength and to employ a transmitting technique announced recently by Prof. van W. L. Barrow of M.I.T. This technique permits the establishment of an extremely narrow beam of waves, by projecting them from a horn-shaped antenna. Progress in the development program in addition to Mr. Metcalf and Prof. Barrow have been Prof. C. S. Draper of the Massachusetts Institute of M.I.T. and Prof. E. L. Rosten, Director of the Radio M.I.T. Station.

Announcement

Air-Truck has new position finder on the market

A MECHANICAL POSITION FINDER, intended for use in connection with radio compass direction finders, has been announced by the Air-Truck Manufacturing Corp. of Washington, D. C. The finder is based on the design of Elliott Stark, Dean General Airline pilot. As shown in the illustration, it consists of a circular dial in which is inserted a map on which are marked the bearings of radio range stations. Each map covers an area about 500 miles in diameter, so that all the pos-

sible stations of the country can be covered on 16 maps. The accuracy of the map markings is assured since they are reproduced photographically from standard type maps.

The outer rim of the dial contains three separate rings. The two outer rings are marked with the position of the compass. Within each of the rings is built a dial on which are marked parallel lines. The dials are rotated by means of knobs placed in front of the map edge of the dial. The dial has a transparent window in the parallel lines are clearly visible. Once the appropriate dial is placed the map also transparent.

In operation the map is turned up with respect to the compass course then being flown using the rotation of the magnetic or gyro compass. Then using the radio compass, approach bearings are taken on two radio range stations located within the area covered by the map. Using the knobs, one of the measuring parallel lines is rotated until it is lined up with the bearing of the station heard using the position of the center of the compass of line. The other dial is similarly lined up with the other station. Then the intersection of the two lines passing through the station locations, or the correct intersection line, gives the position of the plane at the time the



Air-Truck position finder eliminates all calculations in radio-compass flight.

bearings are taken. The device eliminates the need of any calculations, and is arranged so that it can be operated with one hand if necessary.

For flying over all-weather terrain, a speed indicator dial is supplied to which the required engine location can be transferred in pencil from existing maps. This dial may be moved and used over many an indefinite number of times. The accuracy of the position finder depends only on the accuracy of the maps and of the bearings from the radio direction finder. Under ordinary conditions, position within two to five miles of the actual position may be obtained. It is suggested that the bearings on the low station be made as quickly as possible so that they correspond to one point of the map. For this reason, a rotatable map installation is desirable for use in connection with the position finder.

Demonstration

Stunt Endicott seen in flight test of Floyd Bennett

Floyd Bennett was the guest of Mr. Stinson and Mr. Earl at Radio Naval General Instrument Corp. on June 3, when he was given a very convincing demonstration of the Stinson Radio-Range, a cross-loop direction finder described recently in these columns. This equipment was demonstrated in Major Vlast Endicott's Lockheed Stinson, flown by Harry Aker. In a flight from Floyd Bennett's new cross station WZAR, and then on to Newark, the instrument showed unerringly its ability to distinguish both direction and range, as well as approximate distance, with a maximum of accuracy from the pilot.



The new receiver has been designed and built by J. E. Lee, Coast Guard Civil Radio-Range. It carries the band from 200 to 400 kw, more than double, and weighs eight conventional instruments, with all their clock work.

Buyers' Log Book

What's New in Accessories, Materials, Supplies, and Equipment



Hydraulic Filters

Cases include new application for landing gear and flap systems

THE NEW FINE FILTERS are used for landing gear operating systems, as well as the dual spring or accumulator system now used by the Case Flap Landing Gear. These filters are of the dual type, which has been made in 1 and 2 inch for the landing gear and flap systems.

Double Fine Filter Units are applied as a variety of ways. They may be placed in the return line to the pressure pump, the discharge of the pump, or the return line of an accumulator system, or on the return line. A number of factors determine the choice of filter location. Of primary importance is accessibility. The filter must be so located that the landing gear be tested by the pilot or engineer directly, while the plane is in flight. It must not obstruct any emergency means of doing this (such as the Case Hydraulic Master Switch) must be provided. Filters on the return side of hydraulic pressure pumps can be light weight since they do not need heavy

loadings, but they must be designed with care as the location of such pumps must not be located to the point where vibration can occur. The filter element of a pressure side filter must usually be made smaller, but the weight is saved, since the filter is due to the weight of a high-pressure loading. Case coil direct installations are not recommended because into the return line will be a large filter and the pump output is not protected. Filters in installations may have light weight, low pressure loadings, but they do not afford the protection of the point where it is needed. It is impossible to get a general rule as to which location is best, each location must be considered individually or in general, all when factors listed are noted.—AVIATION, July 1951



Type A Filter for Aircraft Hydraulic Systems

Free for Pilots is the Kollsman Altimeter Temperature Computer

The Kollsman Instrument Company (201 St. Albans, Massachusetts, U.S.A.) offers free to any airline pilot

or corporate one of their new Altimeter Computers. This device is a simple metal and rubber hand slide arrangement that gives you accurate corresponding to the indicated altitude for air temperature.

The purpose of this instrument is to assist in the correction of the difference between true and indicated altitude for various temperature conditions which may be as much as 20 feet. This correction must be applied in all altitudes regardless of the temperature status of the instrument.—AVIATION, July 1951

15 Ton Beaching Gear

Made by Endicott to Launch Boating Clippers

When the new Boeing Visas, 354 feet of sea built for Pan-American Airways, was launched in the Duwamish estuary recently, it rolled down an inclined track and into the water assisted on the stern end by great beaching gear built and designed by Endicott. This beaching gear was built for Boeing and Pan American.—(Continued on page 47)



Endicott Beaching Gear

AVIATION
July 1951
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Every purchaser of a new Cub airplane is entitled to a free flying course, including dual flight instruction by a Government Licensed instructor. Get a new Cub for only \$425 down—and learn to fly your own plane without paying a cent for dual instruction. See the new Cub at your dealer's and ask for a free flight demonstration.

LOW PRICES	
CUB TRAINER \$1795.00 in 1951	\$425 DOWN
CUB SPORT \$1795.00 in 1951	\$465 DOWN
CUB STAPLANE \$1795.00 in 1951	\$635 DOWN

COUNT THE CUBS

THE WORLD'S FASTEST SELLING AIRPLANE

"40" OR "50" TAKE YOUR CHOICE!

For more than six years Cub airplanes have been powered by the dependable Continental A-40 engine. However, with the introduction and approval of the Cub with 50 horsepower, the high performance of this popular ship is greatly enhanced—quicker take-off, faster climb, more speed. Now, in addition to the regular 40 horsepower models, the Cub is available with the following 50 horsepower engines:

CONTINENTAL "50"	
FRANKLIN "50"	LYCOMING "50"
LENAPE "50"	MENASCO "50"

FREE!

Send today for your copy of the new Flying manual. Learn to fly your own Cub airplane—no extra cost. It's yours! Get it now! Free! Write: Cub Aircraft Corporation, P.O. Box 10, St. Louis, Mo.



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Course and fee schedule for free flying course. See Cub flying and a course of your choice. See Cub flying.

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ADDRESS _____
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AVIATION
July 1951
45

Now YOUR NEW LIGHT-PLANE CAN BE
"Powered By Lycoming"



The LYCOMING 0-145
Featuring
Integral crankcase and cylinders of
cast semi-steel * Automatic valve
gear lubrication * Propeller flange
integral with crankshaft * Longi-
tudinal type mounting bosses cast
on crankcase * Downward exhaust
* 50 Horsepower performance
Deliveries Beginning August 1st

Lycoming's latest addition to a famous line of aircraft engines known the world over for outstanding reliability in Military Trainers, Private and Commercial Airplanes.

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LYCOMING DIVISION
WILLIAMSPORT, PENNSYLVANIA

reg by the Northwest Marine Tool Corporation, of Seattle, Washington. Each unit weighs 15 lbs and has eight large wheels for use on land. Twenty-five foot long and sixteen feet wide, the device has sufficient air intake to provide approximately 2000 ft³ of oxygen hourly. Previous to this model, the release of the tankers was launched. To assure high support of the \$2,800 in diving flying boats, the breathing gear is constructed by electrically welding the entire frame into a single rigid unit. Approximately 115 ft³ of air at General Electric type W-20 electrodes were used in the fabrication of each piece. In tests it was found that the unit was as rigid as steel, with 60% of the weight of the frame would be lifted more than 20 ft. of air without flexing the entire unit. *by the editor—ANALYST, June, 1952*

Standby Generator

By Caterpillar, leads airport applications

THE "LAMPRELL" 6000 diesel electric generator set, manufactured by the Gascoigne Trust Co., Peoria, Ill., is finding application as an emergency lighting plant at airports. At the Spencer Airport, Syracuse, N. Y., one of these units, equipped with an automatic cutover to the auxiliary line, has repeatedly demonstrated, in such an emergency, its ability to maintain airport lighting without interruption in the face of complete failure of the normal power supply. This service is absolutely essential during night landings of large passenger planes, and such failures of the power supply are a source of loss of major local lighting installations. Since the plant equipped in question is a diesel engine, it is free from all serious trouble.—*Aviation, July, 1935*

Lok-Skyr Fostener

IBM DevNet reduces labor on stack by 50 per cent.

Developed with the cooperation of engineers of the Douglas Aircraft Company, and approved for certain aircraft applications, the DHE L-100-SKRU Fastener, manufactured by the DHE Manufacturing Company, Cleveland, Ohio, is now being offered to the aviation trade. Applications include the attachment of nacelle, wing, and other fillets, fuselage upholstery panels, floor skins, door frames, miscellaneous

damage. The Labor here is said to be reduced as much as 80 per cent through use of the LOG-SKRU fastener. One man alone with a special tool, can quickly apply LOG-SKRUs between Metal plates from 10 to 100 are handled by LOG-SKRUs in three men.—*Ironworker*, July 1935

Light Plane Tail Wheels

Three Types Offered by Universal Alloy Products

THREE TYPES OF TAIL WHEELS for light aircraft have been announced by the American Aircraft Products Co., of Lancaster, N. Y. The H-50 is an integral assembly attaching to the conventional springing of the tail. It is non-sweptwing and has an alloy hardened wheel 24 in. in diameter mounted with Mykal wheel bearings. Total weight is 25 lb. Type H-4 is designed to provide complex cambering for light aircraft. It has a fixed in two sections on a fully sweeping fork with sections involving maximum slight sweep to prevent lateral drift in flight. This model is only mounted on an axle with a spring and a spring lock. Type "H-2" is very similar to the H-50 except that it is designed for attachment to the Aeroquip K only. A complete line of landing alloy wheels is also available.



10 mg, 100 mg, 1000 mg



Don't miss *50 Years*



Source: <http://www.fishbase.org>

Remind-O-Clock

Let's hear from you who forget that there is an office the wrong way. Ah? How many, write things we have "language to remember"? But it is said a James Leonard C-Click, was elected by the people of the United States to be President. Cool, we could go in back to sleep and let the clock round us to wake up when the time was written. According to the story, the clock was a very simple thing which cannot profit from the use of the unique Leonard C-Click, and they may be right because we said from the beginning that it was a clock. It is already in use in every state in the world, and the District of Columbia. In the latter location it is used to remind Congressmen when a member is late for a session. It is also used to go home. In other places it is a reminder by Scott, Ross, Lewis and Kaido, and all those, and companies, electric business, aviation, construction, and other things. This astonishing clock is a great device and cannot that may be set to remind you as many as forty-eight times a day. It is made of metal and is very strong. It is equipped with a battery and right light setup. You can set the battery off, or not, but the right light stays on all night long. The price is \$1.95 and we will send you one if you want. We have been reminded about. The other model has an electrical outlet into which small electrical appliances can be connected—Vivian.

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KOLLSMAN MAGNETIC COMPASSES



Type 128L

The Kollsman Compass, Type 128L, mounts interchangeably with other standard Kollsman instruments. Built in a single rigid unit, it has great accuracy yet withstands severe vibration. Needing no external shock absorber, the lubber's line is fixed in relation to the airplane and errors of lubber's line position are avoided.

The compass has a liquid-filled bowl and a cylindrical lens. A rotatable compass card is read against the fixed lubber's line. The magnetic element, with the card, is mounted on a hardened steel pivot resting in a sapphire bearing. A float takes most of the weight of the magnetic element, greatly reducing friction and wear on the pivot and ensuring accuracy and long life.

Illumination is by means of the same type lamp as used in the Kollsman Self contained Instrument Lighting System. It is mounted to throw light on the lubber's line and compass card, and is removable by hand from the front of the instrument.



Type 128A

The Kollsman Compass, Type 128A, has been designed to meet the demand for a less expensive instrument, but without sacrifice of any of the characteristics of accuracy and reliable endurance of the other types of Kollsman Compasses. This Compass is similar to Type 128L, and equals it in performance. It has, however, a spherical lens instead of a cylindrical one, and is not furnished with electric illumination.

Both types of Kollsman Compass are equipped with the Kollsman Polyline compensator, which may be adjusted from the face of the compass by means of a non-magnetic screw driver. On the Type 128L Compass the slotted bands controlling the compensator for both N-S and E-W headings are controlled by the lamp housing. The Type 128A Compass uses a simplified form of the compensator, which is operated directly from the slotted screw heads on the face of the instrument.

A correction card holder and a non-magnetic screw driver are supplied with each compass.

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AVIATION
July, 1938

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THE AVIATION

NEWS

REVIEW, COMMENT, FORECAST

DANIEL SAYRE

C. F. McKeown, Paul G. Good,
Helen Shulzfeld, Washington
E. B. Larkin, New York

JULY 1938

Commission Law Wins Long Battle

(Start on page 52)



THE ORDER OF EUROPE—give thanks with aircraft as early as the earliest gliding experiments for aerial arguments. Above, 10 high-speed Italian bombers thunder over the winning attack as it descends off the clouds to the ground. At the right, England's new flying streamlined the Shortland's streamlined shows its power. Designed with four 1,600 hp, Bristol Pegasus engines, it cruises at better than 200 m.p.h., ranges 2,000 miles, carries gas tanks and oil in addition to a large bomb load.



AVIATION

July, 1938

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EDITOR: Edward P. Warner, an editing engineer and member of the NACA, has headed the course in aeronautical engineering at the Massachusetts Institute of Technology, served as Assistant Secretary of the Navy for Air, associate editor of AVIATION MAGAZINE, and Vice Chairman of the Federal Aviation Commission. Last month he is expected to leave long time his editorial, his influence and his leadership — an honorary doctorate is awarded by the University of Northfield, N.H.



SPARK FLUG: W. Kingery (Cherry) Ward, Great Britain's newly appointed Air Minister, watches as R.A.F. officials passing over Admiral Pines as Capt. H. B. Pines, R.C. Under-Secretary for Air, points out details. For a full description of England's new air agreement plans see page 10. No success or failure will depend a great deal on the efforts of these two men.



EXPRESSMEN: C. B. Peterson has been appointed Chief Engineer of the Railway Express Agency, where for some years he has been serving as superintendent of operations. Another assignment includes sales at aviation for Wright Aeronautical and for the airplane division of Ford Motor.

AVIATION PEOPLE

Who's Who in This Month's News



TUNNELER: Dr. Clark B. Millikan, professor of aerodynamics engineering at the California Institute of Technology, discusses details of boundary layer research with student A. M. G. Smith. Dr. Millikan is a past president and Fellow of the Institute of the Aeronautical Sciences.



SOUTH SEA ISLANDERS: Left to right: Lemie Vancy, newspaper; Eugene Archibald, captain; Russell Rogers, pilot; Ray Smith, radio. These men flew their General classed Seale off San Diego Harbor June 2, landed at Pearl

Harbor, June 3 they crossed down in Make Island. On June 4 they landed a pioneer 2200 mile journey to South Sea Islands. Archibald will use the big ship in a longer research expedition.



POLE VAULTERS: Left to right: S. Fisher, right, who flew; Z. Winkler, command pilot and control radio; Major Wacław Makowski, right leader; A. Kozłowski, radio operator. Jerzy Kozłowski, selected to Major

Makowski, was also on board their Herald, piloted Lockheed 10 when he left Los Angeles May 12 on a 7,000 mile delivery via Ohio, South Africa and Rome to Warsaw, where they arrived June 5.



MANAGER: Captain Griffin Powell has taken up duties as operations manager for Imperial Airways at Bermuda, succeeding Captain William Armstrong. Captain Powell last summer commanded the Empire boat Gamble on four Atlantic crossings.



BIRTHDAY: Y. F. Bredt, founder and president of Bredt Airways, last month turned 40. He has been celebrating that year's birth anniversary. Mr. Bredt has worked his airline from a home in Boston out to a big 10,000 mile a-day flight and Georgia system of major planes.



DIRECTOR: Herbert L. Bredt, Vice President and director of publicity for the Bredt Airways Corporation, has been advanced to the position of Director of Public Relations for Bredt's Aviation Corporation. In a recent general realigning of Bredt's officials.

AS OTHERS FLY IT

A. Multiscale-View of Aviation Abroad

England sinks bulldog teeth into arms program

Government **Tablets** & to the House introduced one of the bills by the British subject to show Parliament New ideas of the work he cleared away, and he began to set the outlines of what he had a definite plan with three main objectives. The one that got the most publicity was the decision to buy American ships for delivery within the next year or so. The second element of the plan was obtaining that English Customs weren't turning them out fast enough to satisfy requirements, something that the opposition had been trying to do on the Government for months.

[illegible]

ROPE TRICK 30,000,000 Frenchmen can't be wrong: but some of them have queer ideas. Here one slides down a rope from a hovering helicopter just to thrill the crowd at a recent air show at St. Germain.

[illegible]

by the gov't. To keep costs down he also gets about a 10 per cent cut on anything the gov't owns and the original estimated cost. If production slips, the factory is kept in working order at government expense. It all amounts to a sort of industry-managed, government-owned backstop to the regular private industry.

With commercial wireless gear, a little attention from the raw Air Ministry management men, mostly along the lines of the Cadogan report (AIR/1000 May), The entire £1,500,000 subsidy was cut almost two-thirds to Empire routes, switched to European. Part of the subsidy reductions were given to the airlines by giving them £1,000,000 to keep. K. I. M. was granted rights to operate into Trinidad and Barbados in a very attractive British line through the Dutch West Indies. Appointment of Sir Robert Laing as Governor of Trinidad is expected to shake up airlines down there. The Air Ministry is expected to offer by July a bid to operate a direct Africa line, but to announce nothing.

The British are hanging about the 21st time of arrival at and out of Southampton in the first quarter of 1958, comparing it with the 1957 loss of foreign aircraft the U.S. recorded in all 1957. They say when the warplane comes off the wall to China, Australia, and New Zealand they'll easily begin landing loads.

The All-Party House Mail by Air never is spreading—England has taken it up so well for Belgium and Switzerland and France has extended it to Italy, West Germany, and Switzerland.

The *Atlantic* gathers doesn't look from Knapton's shorted as long as a child and in the year—there's here an unprovoked of Meow and someone wants out of such shortage of plants. As things stand now the 1934 season won't be much of an advance on last year's winter fiasco. The American Imperialist League, located in New York, is in the fall with some very good offerings, Imperial paintings in some of the Impressionist. Knapton being not be then. They have taken delivery on the Great Moscow—Moscow, which suffered from the bombing of New York and was now back for new land in Asia—specifically, the Koor. The American Imperial League is in the fall with some very good offerings, Imperial paintings in some of the Impressionist. Knapton being not be then. They have taken delivery on the Great Moscow—Moscow, which suffered from the bombing of New York and was now back for new land in Asia—specifically, the Koor. The American Imperial League is in the fall with some very good offerings, Imperial paintings in some of the Impressionist. Knapton being not be then. They have taken delivery on the Great Moscow—Moscow, which suffered from the bombing of New York and was now back for new land in Asia—specifically, the Koor.

There are stories that the shadow industry system is to be extended to Canada. This scheme isn't an imposition, as in a month—the government gets a new manufacturer in England they're mostly been able to encourage) is put up and equip a plant with government dough, with a flat payment to cover management, etc., before production begins. When the employees (disregard by an actual company) start coming out the manufacturer gets as much a ship around \$1000 in England) with direct labor and material costs paid.

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Buildings of Dayton, Ohio © Ferrel 2009



World's Largest Airliner uses 14 PESCO Products

BOEING 314—Pan American's 74 passenger Transatlantic Clipper—marks an important milestone in Aviation History. The completion of this giant ship is a living testimonial to American engineering skill, and a notable achievement for Boeing Aircraft Co. and Pan American Airways. Pesco takes pride in the part it plays in this great achievement.

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AVIATION
July 1957

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nity to meet men with years of experience in the field you're aiming at

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2954 BOEING SCHOOL BULLETIN fully describes this school and much of its value. Ground and Engineering career courses. Contains also vocational guide to aviation, training requirements and lines of progression in all fields of aviation. This 46-page book will be mailed to you promptly, without obligation. Will cost the coupon below.

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AVIATION'S OPERATORS CORNER

TALKING THE TALK WITH

LEB NEALLE



Headman Arden, dynamic airport manager at Birmingham, Ala., is receiving his associates with his family after months of night work. He is seen with the flight attendants of the Birmingham Airport. He is seen with the flight attendants of the Birmingham Airport. He is seen with the flight attendants of the Birmingham Airport.



Arden, who is the city's second largest, is the center of attention for the delivery. It is accompanied by a minimum of 100,000 people and a minimum of 100,000 people.

Mr. Michael Francis S. Murphy, president and manager of the Birmingham Airport, awarded the trophy to Robert D. W. Vroom of Washington, manager of the Birmingham Airport. Vroom is the manager of the Birmingham Airport.



PROFESSOR (Headman Arden, right) in the act of explaining how something should be done.

BEAUTY (Bertha Quackenbush, of Tulsa, arrived at the airport in the center of the Birmingham Airport.

Photo by AP/WIDEWORLD



LAW LAUSLER, Wiley Wright, Bob Wright, was pleased with the smooth running of the Birmingham Airport.



AIR LINE BOYS, Lash Parker, of Tulsa (left) and D. G. Walker, of Chicago (right), were among the airline representatives who went to Birmingham.

Next meeting of the new Board of Directors of Non-Birmingham Aviation, Inc., was held in Los Angeles, May 20th, under the chairmanship of E. G. Skelton. Originally formed as the "Independent General Aviation Association," it was decided that for better and clearer the shorter and more concise name, "Non-Birmingham Aviation, Inc." should be adopted. Arden, in cooperation under the name have been met with the Tulsa Board Corporation Commissioner by



ON THE ROSE, First Robert D. W. Vroom, accepts the Hartford Times Trophy from General Manager Francis S. Murphy. Vroom was the Chairman of Aviation Club in May. Vroom is the Chairman of Aviation Club in May.

Mr. Richard Ekins, attorney and director of the board of the airport, corporate association. Membership applications have been granted and members are now being enrolled, some being 10 per cent for active members and 20 per cent for active members.

The General Aviation of America, operating as a chapter of the N.A.A., with headquarters at the Tulsa, Okla., has been formed, reports a rapidly growing membership, largely as a result of the general, more to expand non-scheduled aviation interests. The General Aviation of America will be a national organization, with its headquarters in Tulsa, Okla., and its main office in Tulsa, Okla.

Cab Non-Stop Flight
Newark-Miami and Return With Mid-Air Refueling

FLYING A SHORT FLIGHT between New York and Miami, reports a rapidly growing membership, largely as a result of the general, more to expand non-scheduled aviation interests. The General Aviation of America will be a national organization, with its headquarters in Tulsa, Okla., and its main office in Tulsa, Okla.

The ship was a small motor ship, 100 feet long, with a 100-horsepower engine. It was a small motor ship, 100 feet long, with a 100-horsepower engine. It was a small motor ship, 100 feet long, with a 100-horsepower engine.

Takeoff was at 4:00 A.M., May 17, and landing was at 3:00 P.M., May 18.

All too frequently these impressions get into print and the public is misled. In an effort to correct the impression produced by the statements reports of certain were services in a recent accident, the British Aircraft Corporation has issued a statement to all British aircraft owners, in advance of the report of the Department of Commerce. We wish to encourage British for the sake of the industry. It is our hope that the same facts surrounding all aircraft accidents be circulated as promptly and as widely as possible.



EXECUTIVE Carl Morten, who has held both Tulsa and Tulsa, is now vice-president (right) and a director of America. His position is to give advice far beyond the past's efforts.



FLYING FOR FUEL This method of refueling was used by Peter Krenn and Eugene in their recent non-stop flight from Newark to Miami and return in a Piper Cub.

AVIATION

July 1959

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AVIATION

July 1959

11



Stearman Trainers

★ ★ ★ Use of Stearman Primary Training equipment in the existing pilot training program of the United States Navy is a valid endorsement of the serviceability these planes provide. The Navy, like the U. S. Army Air Corps, the Philippine Army Air Corps, the Argentine Naval Aviation Service and the Brazilian Army Air Corps, finds Stearman trainers particularly suited to the early training that develops skillful pilots for high performance tactical aircraft and large four-engine bombers and transporters.



STEARMAN AIRCRAFT DIVISION OF BOEING AIRPLANE CO.

AVIATION
July 1939
15

Compact Maintenance

(Continued from page 29)

a height that it is easily reached from floor level. The propeller can be rotated for checking valve clearance by removing a hand cover from a service pin in the floor.

Our engine shop is divided into two sections, one for the overhaul of the engine and nacelle, and the other for all engine accessories.

Quite a novel dolly was designed for the engine shop for handling these engine nacelles while they are being disassembled, disassembled or in storage after use. This dolly consists of a horizontal sliding frame mounted on two casters so that it is easily moved. To the horizontal frame is mounted a vertical frame on which are four pins, spaced the same as the Lead mounts on the airplane forward, to which the nacelle is fastened with pins. The vertical frame is hinged just above the horizontal frame, and can be tilted so that the nacelle and engine crankshaft can be set in a vertical position. The nacelle dolly is reversed, and has many uses. For example, when an engine nacelle is removed from the airplane for overhaul it is attached to the nacelle dolly with the attaching frame vertical, and nacelle in a normal position. After being wheeled into the engine shop the oil tank and fuel, and all four mounted engine accessories are removed. The mounting frame is then hinged back so that the nacelle and engine crankshaft are vertical. In this position the engine is completely disassembled, the parts being placed on service racks and sent to the cleaning department.

The nacelle nacelle is left attached to the dolly and all necessary repairs made. With the nacelle mount still in the same position as when the engine was disassembled, it is ready for the installation of a freshly overhauled engine. This overhauled engine to be installed is lifted from its assembly stand by a hoisting apparatus to the nose of the crankshaft. The engine assembly stand is rolled away and the dolly with nacelle mount moved beneath the overhauled engine. It is then lowered into and attached to the mount ring. While in this position the exhaust tubes are rechecked, and then the nacelle mount is lifted back to its normal position with mounting

frame vertical, and crankshaft horizontal. All our accessories and oil tank plumbing are now installed. The nacelle is then wheeled out and removed from the dolly and attached on the test stand for run in. After being run in, it is removed from the test stand and again attached to the nacelle dolly and placed in storage until it is needed for installation.

The test stand on which the engine nacelle is mounted for run in has a fire wall equipped with Lead mounts, Cussone plugs and controls, and the same as the fire wall on the airplane. It is also equipped with battery, governor control box, standstill oil of engine instruments and controls, so that the operator has complete control and check on the operation of the engine while it is being run in. Necessary graduated tools are mounted in order to get correct reading on fuel consumption. It is on wheels, and is moved out well away from the shop and refuel, so that the noise is never objectionable.

While operating ability equipment previous to the purchase of our present plant, it was the design of the late Mr. W. W. Stearman, who designed the engine and the nacelle, and it would be possible to duplicate facilities and also get better service out of

the flight instruments if they were checked for calibration at shorter regular intervals. With the thought in mind when our Electric was ordered from Lockheed, we had four groups the flight instruments of a separate panel on the engine and attached directly to the main panel. All connections in these instruments in the back of the panel are grouped in such a way that they are easily connected or disconnected. The instrument department keeps a spare flight panel in stock, serviced and ready to use.

At every engine 80 hour check, the flight panel is removed and the spare panel installed. The removed panel is taken to the instrument shop and instruments checked for calibration. If found out of calibration or any strange points are noticed in the gyro instruments, they are removed from the panel for overhaul, and are replaced by gyro instruments held in stock.

The serviced flight panel is then returned to stock, ready for installation in the next airplane when a point in its regular service check.

In case of repeated occurrence of any instrument in the flight group while a shop is making a regular flight, the spare panel is installed in the airplane when it makes its regular stop at St. Louis. It is possible with this installation, so it is made for two men to exchange flight panels in the case of a shop stop, and it saves its regular flight on schedule without a mechanical delay.

Crankless Engine

(Continued from page 31)

per square inch pressure in the low cycle condition. During the tests, of compression as low as 115 was obtained in spite of several oil leakage problems which will be corrected in a second design.

It is believed that the weight of power plants of this design will not exceed 75-85 per cent of conventional radial engines of the same power, and then far evidence has been obtained in test substantiate that statement. These figures will include radiator and cooling liquid in the liquid-cooled versions.

Measurements were also made of the heat rejected through the cooling jackets resulting in engine equivalent to 40 per cent of the brake horsepower. This is unconventionally low and is approximately 1/2 of the rejection

observed in engines of the four stroke cycle variety.

The reason for the low weight of these engine designs lie in the compactness of the great specific output, and the lack of a great number of highly stressed moving parts. Its low heat rejection is responsible in part for the low fuel consumption, and also for the small size required for a relative when liquid cooled.

In this development great credit must be given to the work of the Engine Laboratory of the Massachusetts Institute of Technology and particularly to Professors C. F. and E. S. Taylor in charge of test Department. Designs were prepared under their guidance and their assistance is considered one of the main factors in the success of this development.

AVIATION
July 1939
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Hydraulic Propeller

(Continued from page 25)

board side in the dome G, through ports K and J, into the oil supply pipe D, and back into the engine lubricating system. As the piston moves out, the blades move to a higher pitch, and the motor is freely stopped by the rotating case coming against an adjustable mechanical stop (not shown in the drawing) set for the fully feathered position of the particular blade design being used. With all motion stopped and the distributor pump still functioning, the feathering oil pressure builds up until it reaches 400 pounds per square inch, at which point a pressure cut-out switch opens the electrical circuit operating the pump by de-energizing the solenoid holding the relay selected switch on. With the blades feathered, engine motion is stopped and consequently the blade oscillating twisting moment and engine oil pressure have dropped to zero and the blades remain in the feathered position. The feathering takes an average of 5 seconds.

To withdraw the blades, the pump is again started and permitted to build up a pressure greater than 400 lb. per sq. in., simply by physically holding the cockpit selected switch closed (see Fig. 3). At approximately 530 to 600 lb. per sq. in. pressure, the dome at G at the base of the distributor valve in the propeller is great enough to cause the distributor valve, not compressing spring B, and the valve moves toward the position shown in the bottom view of Fig. 1, disconnecting the engine oil system from the dome. The oil from the pump starts to fill up the dome on the outboard side of the piston through ports S and K as the distributor valve moves out, and the oil starts pushing the piston in, withdrawing the blades. The oil on the outboard side of the piston is forced through ports J and I into the engine.

The feathered propeller is an airplane moving through the air starts to windmill. When the engine reaches a revolvable tick, the cockpit selected switch is released by the pilot. The propeller continues to windmill, causing the engine, and it is that possible to start the engine running again. The moment the feathering pump stops, the spring in the cut-out valve in the governor disconnects the feathering pump line from the propeller and gives the governor back over the engine, and the propeller runs again at the speed for which the gov-

ernor is set by the pilot in the cockpit. The hydraulic propeller device normal constant speed operation requires two simultaneous sources of oil supply, one being oil from the constant speed control booster pump and the other being oil under normal pressure from the engine oil system. Referring to Fig. 1, and from the constant speed control pump A is permitted to enter the hollow drive gear shaft B of the governor and thence to the propeller shaft when the engine is running faster than the speed for which the governor is set by the pilot in the cockpit. Governor oil is thus metered at the top part of the drive gear shaft, and when the feathering propeller shaft by means of the oil transfer rings C, it then follows the same path described above, for the oil during the feathering operation, is the reverse side of the piston.

At the same time, oil from the engine lubricating system under normal engine oil pressure enters the propeller mechanism through the supply pipe D in the center of the propeller shaft and reaches the outboard side of the piston through ports J and I.

1. Engine oil pressure enters the feathering piston area.
2. The act blade twisting force causing of the blade aerodynamic twisting moment enabled by the aerodynamic twisting moment.
3. Position of the moving parts of the propeller mechanism.

The act blade twisting force is transmitted down the blade gear segment E, in the rotating ring M and through the cone rollers H acting in the slots of the rotating case, to the piston.

The blade oscillating twisting moment is a constant stress on the propeller blade acting in longitudinal sense in the direction of a decrease of blade angle. It is the result of a force couple consisting of the resultant of all components of aerodynamic forces acting on the mean of the propeller blade on either side of the blade's longitudinal axis. The aerodynamic twisting moment is usually opposite in direction to the blade oscillating twisting moment, being caused by the position of the resultant center of pressure of the aerodynamic forces of the blade in front of the center of rotation of the blade (the blade's longitudinal axis). In normal level flight this

aerodynamic moment is relatively small in magnitude.

When the governor oil pressure builds up to a value of feet on the piston just greater than the sum of these three forces, the piston starts to move and toward the front of the dome, and engine oil in front of the piston is displaced back into the engine lubricating system. This outward movement of the rotating case maintains the pitch of the blades and the engine speed is then slowed down. As the engine slows down to the speed for which the constant speed device is set, the pilot valve in the governor descends to the position shown in the top section view of the governor in Fig. 3, thus shutting off the top part of the drive gear shaft and cutting off the supply of governor oil from the booster pump in the propeller. The oil under pressure from this pump, of course, then goes through the relief valve back to the engine, and the propeller runs at speed.

Should the engine rpm fall below the speed for which the governor is set, the pilot valve in the governor descends still further, opening the bottom of the drive gear shaft to drain. Engine oil in the dome at the outboard side of the piston is above, during normal propeller operation, under pressure from the action of the engine oil pump. This pressure acts so if a spring were placed between the center end of the piston and the front of the dome, the spring, however, being the unusual characteristic of exerting a constant force regardless of the amount of its compression. The blade oscillating twisting moment, aided by the "spring" force, moves the piston toward reversing function and the back pressure causing in pushing governor oil back through the governor to drain. As the pitch of the blades thus decreases, the engine speed picks up and the pilot valve in the governor is raised, allowing oil to flow down through the drive gear shaft just as the engine reaches the speed for which the governor is set.

It should be noted that the relief valve in the governor is so interconnected with the engine oil system that the relief valve is held closed by the force of the valve spring plus the engine oil pressure force on the relief valve, whatever this may be. Then, the effect is to provide a maximum pressure differential across the propeller piston equal to the relief valve spring setting, and the effects on the operation of the propeller of variations in engine oil pressure in any one engine—between engine types are eliminated.



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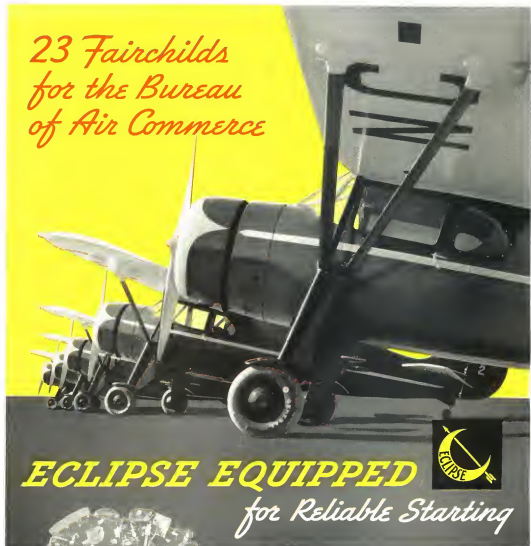
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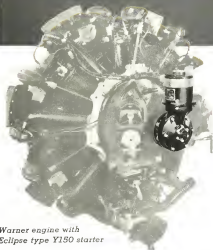
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